

# **COMPACT CHECK VALVES**

**Engineering Creative Solutions for Fluid Systems Since 1901** 







## **TABLE OF CONTENTS**

CDDIN	ו או	$\mathbf{v}$	CHECK	VALVES
SPKII	1U L	VADED	LITELIA	VALVES

Standard Features	1
<b>DOUBLE DISC CHECK VALVE</b> Scope of the Line	1
Technical Specifications	1
Drawing	2
Materials of Construction	2
GLOBE STYLE CHECK VALVE Scope of the Line	3
Technical Specifications	3
Drawing	4
Materials of Construction	4
COMPACT WAFER-SILENT CHECK VALVE Scope of the Line	5
Technical Specifications	5
Drawing	
Materials of Construction	6
PRESSURE DROP CHARTS  Double Disc Check Valve	7
Globe Style Check Valve	7
Compact Wafer-Silent Check Valve	8

## **SCOPE OF THE LINE**

**Double Disc Check Valve - Series 740A** 

### **SPRING LOADED CHECK VALVES**

#### **STANDARD FEATURES**

- Spring Loaded for Non-Slam Closure
- Heavy Duty Ductile Iron Body
- Automatic Operation
- Designed for ANSI Class 125 Flange Bolting
- Economical Purchase Price
- Suitable for Horizontal or Vertical (up) Piping
- Available in Sizes 2" thru 48"
- Compact Design



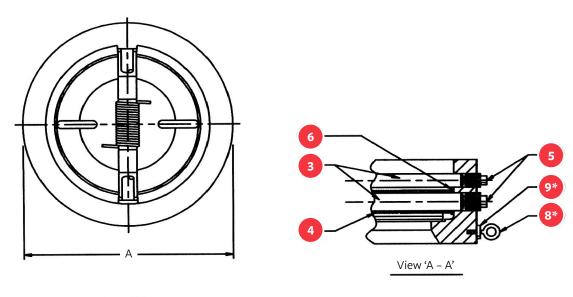
BODY	Ductile Iron-Wafer Pattern
DISC	304 Stainless Steel
SEAT	EPDM (Elastomer)
RATING	250 psi
12" AND SMALLER	2" Through 48"

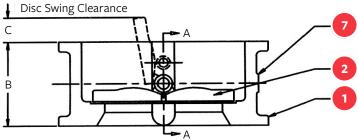
### **DOUBLE DISC CHECK VALVE**

#### **TECHNICAL SPECIFICATIONS**

Check valve shall be of the double disc, wafer style with torsion spring induced closure. Valve shall be Wafer style for bolting between ANSI Class 125 flanges and shall be rated for 250 psi service. Valves have a Ductile Iron body (ASTM A-536 65-45-12) to fit inside 125# ANSI bolt circles, a two piece Stainless Steel disc (ASTM type 304), type 304 Stainless Steel dual shafts, ASTM A313, type 304 / 316 Stainless Steel torsion spring and have an integrally molded elastomer seat vulcanized to the body. Valve for horizontal flow shall be installed with the shafts in vertical position. Double disc check valve shall be Pratt® Series 740A as manufactured by Pratt.

# **DOUBLE DISC CHECK VALVE – SERIES 740A**





#### **MATERIALS OF CONSTRUCTION**

ITEM	QТY	DESCRIPTION	MATERIAL				
1	1	Body / Seat	Ductile Iron / EPDM				
2	2	Disc	304 Stn. Stl.				
3	2	Shaft	304 Stn. Stl.				
4	2	Spring	304 / 316 Stn. Stl.				
5	4	Plug	304 Stn. Stl.				
6	AR	Washer	304 Stn. Stl.				
7	1	Name Plate	Aluminum				
8*	2	Eye Bolt	Steel				
9*	2	Hex Nut	Steel				

<sup>\*</sup>Note: Items 8 & 9 for 8" and Larger Valves

SIZE	2	2.5	3	4	5	6	8	10	12	14	16	18	20	24	30	36	42	48
Α	4.10	4.88	5.33	6.88	7.75	8.75	11	13.38	16.13	17.75	20.25	21.63	23.88	28.25	34.75	41.25	47.88	54.50
В	2.13	2.13	2.25	2.5	2.75	3	3.75	4.25	5.63	7.25	7.5	8	8.38	8.75	12	15.25	17.00	20.63
С	_	.16	.63	.94	1.34	1.72	2.5	3.38	4.13	3.13	4.38	5.13	6.0	8.5	11	11.38	12.75	19.70
WT	8.8	12.6	18.3	26.2	34.8	42.1	75	119.5	188.1	227.3	282.2	337.3	370.6	638.2	1050	1600	2090	3400

Note: Drawings are for information purposes only; please request certified drawings before preparing piping diagrams.

## **SCOPE OF THE LINE**

## Globe Style Check Valve – Series 821A



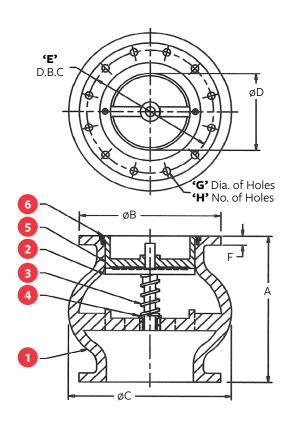
BODY	Ductile Iron
DISC	Stainless Steel
SEAT	Stainless Steel / EPDM
RATING	250 psi
AVAILABILITY	2" Through 36"

### **GLOBE STYLE CHECK VALVE**

#### **TECHNICAL SPECIFICATIONS**

Check valve shall be of the silent operating type and the same size as the entering pipe. Globe style shall be rated for 250 psi service, have a Ductile Iron body (ASTM A-536 65-45-12), 125# ANSI Flat Face Flanges, ASTM A313 Type 304 Stainless Steel helical or conical spring, a Stainless Steel (ASTM type 304) seat and dual guided disc (top and bottom), 304 Stainless Steel guide bushing and type 304 Stainless Steel guide pins. Check valve to have a minimum open area in the body of 110% of the area of the entering or corresponding pipe. Valves to operate silently in either vertical or horizontal positions, flow up or down. Globe style check valve shall be Pratt® Series 821A as manufactured by Pratt.

# **GLOBE STYLE CHECK VALVE – SERIES 821A**



#### **MATERIALS OF CONSTRUCTION**

n	ГЕМ		QTY		DESCRIPTION							MATERIAL						
	1		1		Body							Ductile Iron						
	2		1				Dis	С			304 Stn. Stl.							
	3		1				Spri	ng			304 Stn. Stl.							
	4		1				Bush	ing			304 Stn. Stl.							
	5		1				Sea	ıt				3	304 Stn. S	tl. / EPDM	I			
	6		AR				Capsc	rew			304 Stn. Stl.							
SIZE	2	2.5	3	4	5	6	8	10	12	14	16	18	20	24	30	36		
Α	4	5.5	6	7.25	8.5	9.75	12.5	15.5	14.25	15.75	17.63	18.75	20.63	24	30	36		
В	6	7	7.5	9	10	11	13.5	16	19	21	23.5	25	27.5	32	38.75	46		
С	4.63	6	6.88	8.5	9.75	11.13	16.13	17.88	19.13	22.5	26	29	32.75	34	42.50	53		
D	2.13	2.75	3	4	5	6	8	10	12	13.88	15.25	16.75	19.25	20.75	30.50	36.50		
E	4.75	5.5	6	7.5	8.5	9.5	11.75	14.25	17	18.75	21.25	22.75	25	29.5	36	42.75		
F	.62	.69	.75	.94	.94	1	1.12	1.19	1.25	1.38	1.44	1.56	1.69	1.88	3	3.50		
G	.75	.75	.75	.75	.88	.88	.88	1	1	1.12	1.12	1.25	1.25	1.38	1.38	1.62		
н	4	4	4	8	8	8	8	12	12	12	16	16	20	20	28	32		
WT	14.3	24.4	28.6	44.1	56	83.4	142.4	219	362.6	465.1	660.5	919	1174	1586	2027	3255		

**Note:** Drawings are for information purposes only; please request certified drawings before preparing piping diagrams.

## **SCOPE OF THE LINE**

## Compact Wafer-Silent Check Valve - Series 720A



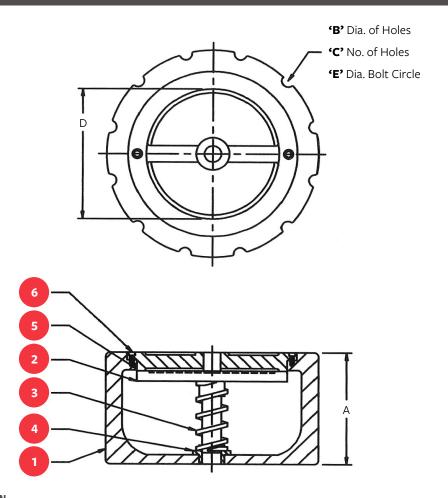
BODY	Ductile Iron
DISC	304 Stainless Steel
SEAT	Stainless Steel / EPDM
RATING	250 psi
AVAILABILITY	2" Through 12"

### **COMPACT WAFER-SILENT CHECK VALVE**

#### **TECHNICAL SPECIFICATIONS**

Check valve shall be of the silent wafer type and the same size as the entering pipe. Valves shall be the compact wafer style and have a pressure and temperature rating equal to or greater than the pipeline in which they are installed. Compact wafer-silent style check valves thru 6 inches shall be rated for 250 psi service for installation between ANSI Class 125 flanges, have a Ductile Iron body (ASTM A-536 65-45-12), ASTM A313, Type 304 Stainless Steel helical or conical spring, a Stainless Steel guide bushing and type 304 Stainless Steel guide pins. Valves are to operate silently in either vertical or horizontal positions, flow up or down. Compact wafer-silent check valve shall be Pratt<sup>®</sup> Series 720A as manufactured by Pratt.

# COMPACT WAFER-SILENT CHECK VALVE – SERIES 720A



#### **MATERIALS OF CONSTRUCTION**

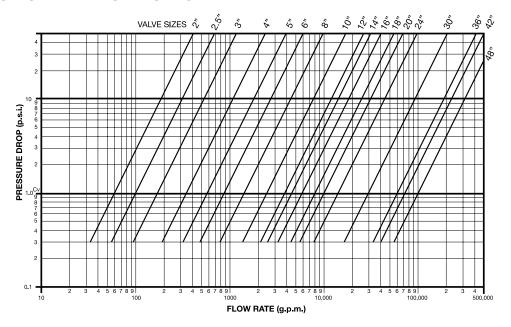
ITEM		QТY		DES	CRIPTION		MATERIAL						
1		1			Body			Ductile Iron					
2		1			Disc			304 9	Stn. Stl.				
3		1		9	Spring			304 9	Stn. Stl.				
4		1		В	ushing			304 Stn. Stl.					
5		1			Seat			304 Stn. Stl. / EPDM					
6		AR		Ca	pscrew		304 Stn. Stl.						
SIZE		2	2.5	3	4	5	6	8	10	12			
A		2.63	2.88	3.13	4	4.75	5.5	6.5	8.25	11.25			
В		0.75	0.75	0.75 0.75 0.75 0.88				0.88	1.00	1.00			
С		4	4	4	8	8	8	8	12	12			
D		2.0	2.5	3.0	4.0	5.0	6.0	8.0	10.0	12.0			
E		4.75	5.50	6.00	7.50	8.50	9.50	11.75	14.25	17.0			
APPROX. WGT. (L	в.)	5.5	8.0	10.0	19.0	27.0	39.0	86.0	165.0	339.0			

Note: Drawings are for information purposes only; please request certified drawings before preparing piping diagrams.

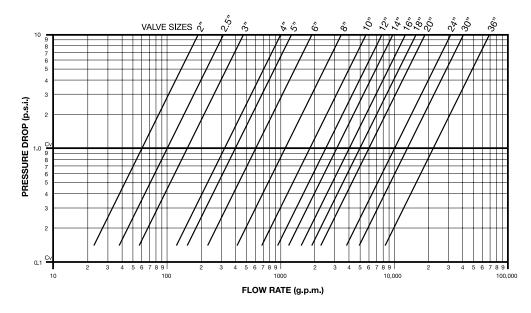
## PRESSURE DROP CHART

For Double Door Type Check (740A) & Globe Type Silent Check (821A) Valves

### **DOUBLE DISC CHECK VALVE – SERIES 740A**



### **GLOBE STYLE CHECK VALVE – SERIES 821A**



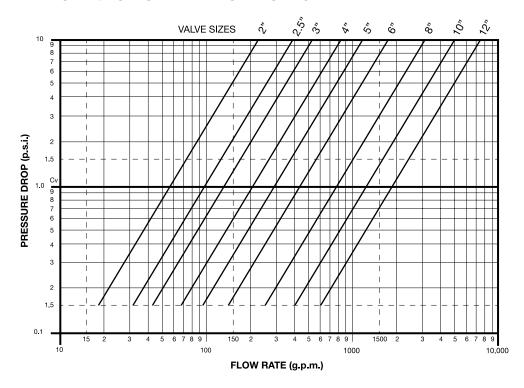
These charts are based on the flow of clean water at ambient temperature. Consult our Engineering Department for pressure drop information on steam, gases or viscous fluids.

Good piping practice recommends placement of check valves a distance equal to 5 to 10 pipe diameters from any turbulence producing device such as elbow, pumps etc.

## PRESSURE DROP CHART

# For Compact Wafer Silent Check (720A) Valve

### **COMPACT WAFER SILENT CHECK VALVE – SERIES 720A**

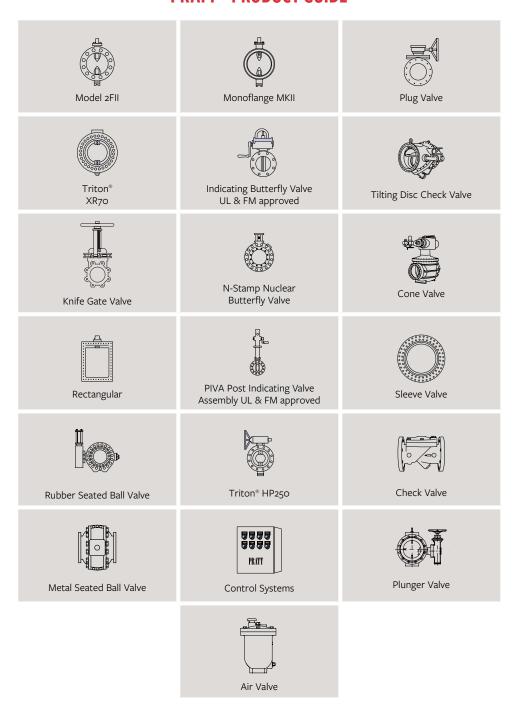


This chart is based on the flow of clean water at ambient temperature. Consult our Engineering Department for pressure drop information on steam, gases or viscous fluids.

Good piping practice recommends placement of check valves a distance equal to 5 to 10 pipe diameters from any turbulence producing device such as elbow, pumps etc.

# **NOTES**

### **PRATT® PRODUCT GUIDE**



401 S. Highland Ave., Aurora, IL 60506, moreinfo@prattvalve.com, P: 1.800.423.1323

### For more information about Pratt or to view our full line of water products, please visit www.prattvalve.com or call Pratt customer service at 1.800.423.1323.

Mueller refers to one or more of Mueller Water Products, Inc., a Delaware corporation ("MWP"), and its subsidiaries. MWP and each of subsidiaries are legally separate and independent entities when providing products and services. MWP does not provide products or services to third parties. MWP and each of its subsidiaries are liable only for their own acts and omissions and not those of each other. MWP brands include Mueller\*, Echologics\*, Hydro-Gate\*, Hydro-Guard\*, Jones\*, Mi.Net\*, Milliken\*, Pratt\*, Singer\*, and U.S. Pipe Valve & Hydrant. Please see www.muellerwp.com/about to learn more.

Copyright © 2018 Henry Pratt Company, LLC. All Rights Reserved. The trademarks, logos and service marks displayed in this document are the property of Mueller Water Products, Inc., its affiliates or other third parties. Products above marked with a section symbol (§) are subject to patents or patent applications. For details, visit www.prattvalve.com. These products are intended for use in potable water applications. Please contact your Mueller Sales or Customer Service Representative concerning any other application(s).

